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Numminen (FI). JAAKKOLA, Markku [FI/FI]; Vehkatie
28 C7, FIN-04400 Järvenpää (FI).

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(74) Agent: FORSSÉN & SALOMAA OY; Eerikinkatu 2,
FIN-00100 Helsinki (FI).

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(71) Applicant (for all designated States except US): METSO
PAPER, INC. [FI/FI]; Fabianinkatu 9 A, FIN-00130
Helsinki (FI).

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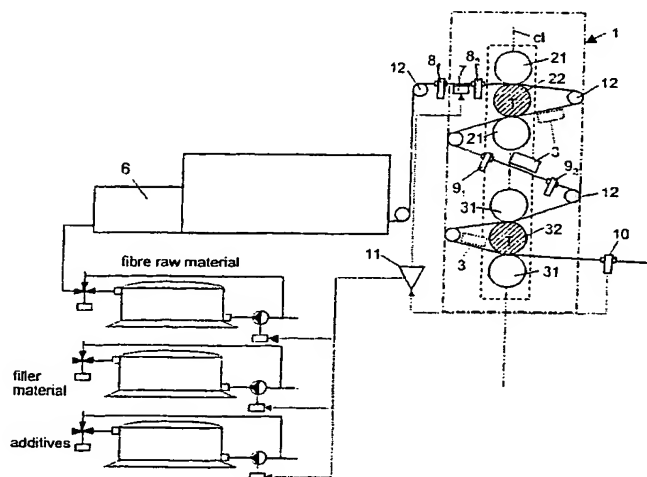
(72) Inventors; and

(75) Inventors/Applicants (for US only): HEIKKINEN, Antti
x) [FI/FI]; Kyösti Kalliontie 10 C 23, FIN-00570 Helsinki
(FI). KUOSA, Harri [FI/FI]; Kuusaankuja 8, FIN-04430
Järvenpää (FI). LINNÖNMAA, Pekka [FI/FI]; Sipoon-
tie 6 as 3, FIN-04400 Järvenpää (FI). LÄTTI, Hannu [FI/FI];
xx) Keskitalie 30 C 5, FIN-04400 Järvenpää (FI). KYYTSÖ-
NEN, Markku [FI/FI]; Jokivarrentie 141, FIN-04660

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(54) Title: METHOD, SYSTEM AND CALENDER FOR CONTROLLING THE MOISTURE PROFILE AND/OR MOISTURE
GRADIENT OF A PAPER WEB, AND A WEB



(57) Abstract: A method and a system for controlling the moisture profile and/or moisture gradient of a paper web for production of at least SC quality paper in a paper machine comprising a calender (1) which has at least two roll stacks (21, 22; 31, 32), of which at least one has at least three rolls and of which at least another one has at least five rolls, and which calender is provided with a pre-moisturizer (7) placed before the calender, in which pre-moisturizer the web is moisturized to a desired pre-moisture content M1, and with at least one intermediate moisturizer (3) arranged between two roll stacks to a desired intermediate moisture content M2 before the last roll stack (31, 32), in which the web is dried to a desired final moisture value M3. In accordance with the invention, for continuously controlling and optimizing the moisture profile and/or moisture gradient of the web, the premoisturizing W1 of the web is controlled by a control parameter of the premoisturizer (7) situated before the calender (1), which control parameter corresponds to the final moisture value M3 of the web.

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